

1 **ABSTRACT OF THE DISCLOSURE**

2 A light sculpture includes a base frame made of steel wires and having a form, a
3 light string mounted around the base frame, a supporting frame mounted on the base
4 frame to securely sandwich the light string with the base frame, and a thermoplastic
5 layer applied to cover the supporting frame. After the application of the thermoplastic
6 layer on the supporting frame, light from the light string is able to penetrate the
7 thermoplastic layer to recreate the form of the base frame.